



NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 80G33L NC010 is a 33% glass fiber reinforced polyamide 66 resin with outstanding impact resistance developed using our Super Tough technology.

Product information

Resin Identification Part Marking Code ISO designation	PA66-IGF33 >PA66-IGF33< ISO 16396-PA66-I,GF33,M1GNR,S14-090		ISO 1043 ISO 11469
Rheological properties	dry/cond.		
Moulding shrinkage, parallel	0.3/-	%	ISO 294-4, 2577
Moulding shrinkage, normal	0.8/-	%	ISO 294-4, 2577
Typical mechanical properties	dry/cond.		
Tensile modulus	8700/5800	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	142/95	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	4/5	%	ISO 527-1/-2
Flexural modulus	7400/5200	MPa	ISO 178
Flexural strength	200/-	MPa	ISO 178
Charpy impact strength, 23°C	91/80	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	80/75	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	20/22	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	14/14	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -40°C	13/13	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	21/20	kJ/m²	ISO 180/1A
Izod notched impact strength, -30°C	14.0/10.0	kJ/m²	ISO 180/1A
Izod notched impact strength, -40°C	15.0/10.0	kJ/m²	ISO 180/1A
Izod impact strength, 23°C	74/80	kJ/m²	ISO 180/1U
Izod impact strength, -30°C	80/75	kJ/m²	ISO 180/1U
Ball indentation hardness, H 961/30	220/-	MPa	ISO 2039-1
Poisson's ratio	0.34/0.35		

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Thermal properties	dry/cond.		
Melting temperature, 10°C/min	262/*	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	75/20	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	247/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	262/*	°C	ISO 75-1/-2
Coefficient of linear thermal expansion	15/*	E-6/K	ISO 11359-1/-2
(CLTE), parallel	107	2 0/10	100 11000 1/ 2
Coefficient of linear thermal expansion (CLTE),	119/*	E-6/K	ISO 11359-1/-2
normal	1107	2 0/10	100 11000 1/ 2
Thermal conductivity of melt	0.22	W/(m K)	ISO 22007-2
Effective thermal diffusivity, flow	8.5E-8	m²/s	ISO 22007-4
Specific heat capacity of melt	2200	J/(kg K)	ISO 22007-4
RTI, electrical, 0.75mm	120	°C	UL 746B
RTI, electrical, 1.5mm	120	°C	UL 746B
RTI, electrical, 3.0mm	120	°C	UL 746B
RTI, impact, 0.75mm	65	°C	UL 746B
RTI, impact, 1.5mm	105	°C	UL 746B
RTI, impact, 7.5mm	105	°C	UL 746B
RTI, strength, 0.75mm	85	°C	UL 746B
RTI, strength, 1.5mm	95/*	°C	UL 746B
RTI, strength, 3.0mm	105	°C	UL 746B
n i i, suengui, s.oniii	105	C	OL 740B
Flammability	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB/*	class	IEC 60695-11-10
Thickness tested	1.5/*	mm	IEC 60695-11-10
UL recognition	yes/*		UL 94
Burning Behav. at thickness h	HB/*	class	IEC 60695-11-10
Thickness tested	0.75/*	mm	IEC 60695-11-10
UL recognition	yes/*		UL 94
Oxygen index	23/*	%	ISO 4589-1/-2
Glow Wire Flammability Index, 0.75mm	650/-	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.0mm	650/-	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.5mm	650/-	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	775/-	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.75mm	675/-	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 1.5mm	675/-	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 3.0mm	725/-	°C	IEC 60695-2-13
FMVSS Class	SE		ISO 3795 (FMVSS 302)
Electrical properties	dry/cond.		
Comparative tracking index	-/600		IEC 60112
Physical/Other properties	da //oon d		
	dry/cond.		
Humidity absorption, 2mm	1.5/*	%	Sim. to ISO 62
Water absorption, 2mm	4.5/*	%	Sim. to ISO 62
Water absorption, Immersion 24h	0.83/*	%	Sim. to ISO 62
Density	1320/-	kg/m³	ISO 1183
Density of melt	1120	kg/m³	

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VDA Properties

Emission of organic compounds 25 $\mu gC/g$ VDA 277 Odour 3 class VDA 270 Fogging, G-value (condensate) 0.8/* mg ISO 6452

dry/cond.

Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.2	%
Melt Temperature Optimum	295	°C
Min. melt temperature	285	°C
Max. melt temperature	305	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	80	°C
Min. mould temperature	50	°C
Max. mould temperature	100	°C
Hold pressure range	50 - 100	MPa
Hold pressure time	3	s/mm
Ejection temperature	210	°C

Characteristics

Processing Injection Moulding

Delivery form Pellets

Additives Release agent

Special characteristics High impact or impact modified

Automotive

OEM STANDARD ADDITIONAL INFORMATION

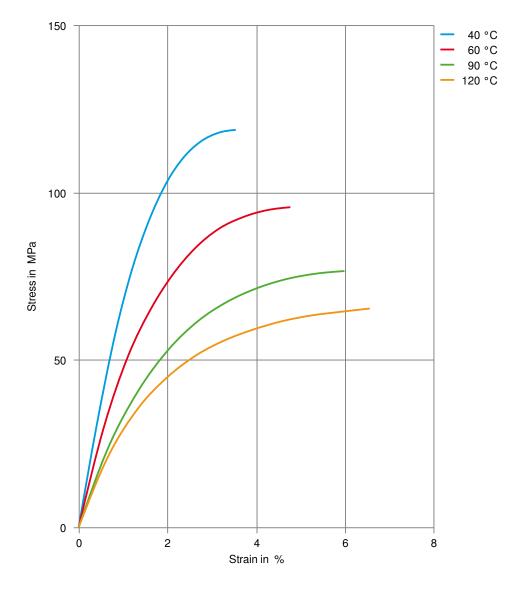
Stellantis - Chrysler MS.50017 / CPN-2670 Natural

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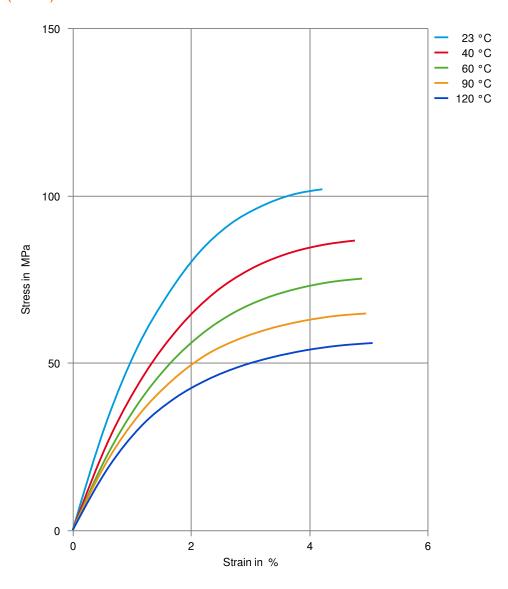


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Stress-strain (cond.)

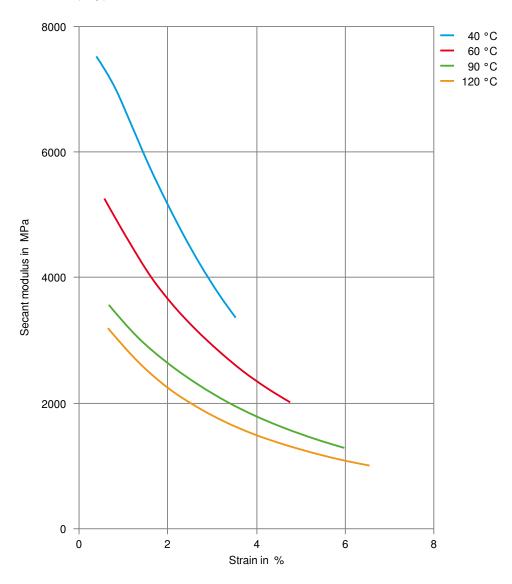


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Secant modulus-strain (dry)

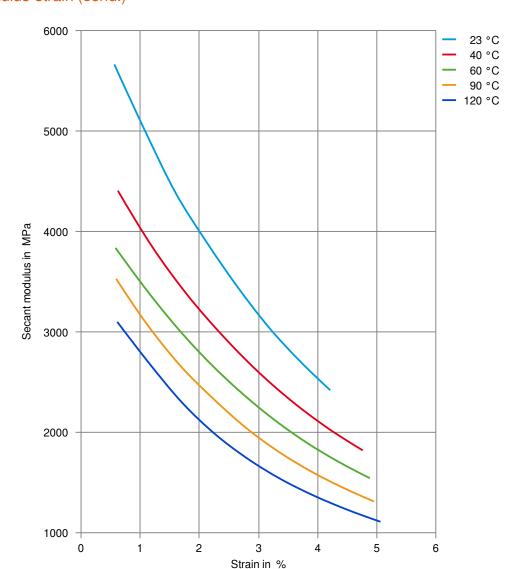


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Secant modulus-strain (cond.)



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Zytel® 80G33L NC010

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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass), 23°C
- ✓ Citric Acid solution (10% by mass), 23°C
- ✓ Lactic Acid (10% by mass), 23°C
- X Hydrochloric Acid (36% by mass), 23°C
- X Nitric Acid (40% by mass), 23°C
- X Sulfuric Acid (38% by mass), 23°C
- X Sulfuric Acid (5% by mass), 23°C
- X Chromic Acid solution (40% by mass), 23°C

Bases

- X Sodium Hydroxide solution (35% by mass), 23°C
- ✓ Sodium Hydroxide solution (1% by mass), 23°C
- ✓ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✓ Isopropyl alcohol, 23°C
- ✓ Methanol, 23°C
- ✓ Ethanol, 23°C

Hydrocarbons

- ✓ n-Hexane, 23°C
- ✓ Toluene, 23°C
- ✓ iso-Octane, 23°C

Ketones

✓ Acetone, 23°C

Ethers

✓ Diethyl ether, 23°C

Mineral oils

- ✓ SAE 10W40 multigrade motor oil, 23°C
- ✓ SAE 10W40 multigrade motor oil, 130°C
- ✓ SAE 80/90 hypoid-gear oil, 130°C
- ✓ Insulating Oil, 23°C

Standard Fuels

- ✓ ISO 1817 Liquid 1 E5, 60°C
- ✓ ISO 1817 Liquid 2 M15E4, 60°C
- ✓ ISO 1817 Liquid 3 M3E7, 60°C
- ✓ ISO 1817 Liquid 4 M15, 60°C
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

Salt solutions

- ✓ Sodium Chloride solution (10% by mass), 23°C
- ★ Sodium Hypochlorite solution (10% by mass), 23°C

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- ✓ Sodium Carbonate solution (20% by mass), 23°C
- ✓ Sodium Carbonate solution (2% by mass), 23°C
- X Zinc Chloride solution (50% by mass), 23°C

Other

- ✓ Ethyl Acetate, 23°C
- X Hydrogen peroxide, 23°C
- ✓ DOT No. 4 Brake fluid, 130°C
- ✓ Ethylene Glycol (50% by mass) in water, 108°C
- √ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✓ 50% Oleic acid + 50% Olive Oil, 23°C
- ✓ Water. 23°C
- X Water, 90°C
- ★ Phenol solution (5% by mass), 23°C

Symbols used:

✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

x not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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Revised: 2025-05-01 Source: Celanese Materials Database

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